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D4880-042

Job Sheet 183450



Part No: D4880-042

Job Qty: 3 ea

Part Name: 206A/B FWD Leg Assembly, RH



136423

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/18/18

Job Tracking No:

Due Date: 10/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEETS 3,4 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER
DWG REV:C DD VERF:JLM IPP REV:C 18.01.29 LASER ENGRAVE NOW MADE IN HOUSE DD VERF:JFS

Ship Via:

6972

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	10/22/18	10/22/18	0.00	0.00	Start Up Small Fab-4	DEC 10 2018	DAS 38
110	Small Fab	3 pcs	10/22/18	10/22/18	1.34	1.54	Small Fab-8	DAS 38	9-89
120	QC	3 pcs	10/22/18	10/22/18	0.00	0.00	QC5	DAS 38	9-89
130	Small Fab	3 pcs	10/22/18	10/22/18	0.00	1.54	Small Fab-8	DAS 38	9-89
140	QC	3 pcs	10/22/18	10/22/18	0.00	0.00	QC5	DAS 38	9-89
180	Packaging	3 pcs	10/22/18	10/22/18	0.00	0.00	Packaging3-2	DEC 12 2018	6
190	QC21-SA	3 Ea	10/22/18	10/22/18	0.00	0.00	QC21	DEC 21 2018	6

Part Op 110 - ALIGN PILOT HOLES IN D4880-1 WITH PILOT HOLES IN D4883-5 AND D4884-1. DRILL OUT EACH HOLES
Descriptions: USING A PILOTED DRILL AS PER DWG. REAM EACH HOLES USING REAMER, USING DART TOOL SETUP DT9972
AS PER DWG.

130 - 1- INSTALL PIN/COLLAR AND END FITTING WITH HYSOL WHILE STILL WET AS PER DWG USE DT9972 A/R
HYSOL BATCH: 5080785 2- LASER ENGRAVE PART# AND SERIAL # AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4880-1	Strut	3 Ea (1 ea)	90-Start up Operation	5118087
D4883-5	End Fitting	3 Ea (1 ea)	90-Start up Operation	5113822X1 5120688X2
D4884-1	End Fitting, Eye	3 Ea (1 ea)	90-Start up Operation	5117322X1 5120688X1 5120688 2x1
HL32PB5-12	Hi-Lok Pin	12 Ea (4 ea)	90-Start up Operation	5116810
HL86-5	Hi-Lok Collar	12 pcs (4 ea)	90-Start up Operation	5115612

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4880-1	3	10	0
	D4883-5	3	6	0
	D4884-1	3	1	0
	HL32PB5-12	12	66	0
	HL86-5	12	117	0



Container No: S136423



Part: D4880 - 042

Job No: 183450

Serial No/Batch: S136423

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/12/18

Part Specifications

Specifications could not be found.

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21